

WESTERN MILLCRAFT INC. 12506 – 128 STREET EDMONTON, AB, T5L 1C8

Effective Date: 1 OCTOBER, 2011

HSE: 5.16: 8.16

Revised by: JFK

OCCUPATIONAL HEALTH & SAFETY MANUAL COMPANY RULES AND REGULATIONS FALL PROTECTION PROGRAM

Page 1 of 3

Revision: 00

FALL PROTECTION EQUIPMENT PROGRAM:

Western Millcraft Inc. has developed and implemented a Fall Protection Equipment Program to ensure that all employees will be protected from fall hazards whenever they are working in/on a temporary or permanent work structure where the worker(s) may fall 3 meters or more and/or wherever exists an unusual risk of injury from falling. All employees working in areas where a fall hazard exists will use Fall Protection Equipment.

The Fall Protection Equipment Program was developed and implemented to:

- > Assist all employees in identifying fall hazards before they start work
- > Assist in selecting Fall Protection Equipment appropriate for the work to be completed
- > Description of correct procedures for the use, inspection, assembly, maintenance and disassembly of the Fall Protection Equipment being used according to manufacturer's specifications
- > Provide a safe work environment for the workers at risk to fall hazards
- Outline the rescue procedures to be taken should a worker fall when using the Fall Protection Equipment

Western Millcraft Inc. management and all employees will:

- ➤ Participate in the Fall Protection Equipment Program
- > Participate in initial and periodic training required for Fall Protection Equipment
- Report any substandard conditions regarding Fall Protection Equipment

FALL PROTECTION EQUIPMENT TRAINING:

All Western Millcraft Inc. employees required to use Fall Protection Equipment will be trained in Fall Protection Equipment as per industry standards, OHS, or as per Oil Sands Safety Association Regional Code of Practice. Any and all competency training will be documented in the training database and all employees will be instructed to ensure that their training certificates be available for review on sites where they are required to work where a fall hazard exist.

All Fall Protection Equipment (example: HLL's, self-retracting lifelines etc. ...) will be assembled in accordance to manufacturer's specifications ensuring that the components of the Fall Protection System are compatible with one another and with the environment in which it is being used. The Fall Protection Equipment will be inspected daily prior to use and if any deficiencies are identified the tag out procedure applies. Sub-Standard or damaged equipment will be removed from service and sent for reinspection and or repair and re-certified by a certified engineer prior to use.

All personal Fall Protection Equipment (includes: harnesses, lanyards, cable anchors) will be maintained in accordance with manufacturer's specifications. All components of the Personal Fall Protection System will be compatible with one another and with the environment in which it is being used. All equipment must be approved prior to use. The approval is contingent on the equipment having been inspected by a qualified person within the past year. Documents of the inspection must accompany the equipment and or be legibly marked on the equipment tag.

Equipment will be visually inspected by the end user prior to each use and recorded in the Fall Protection Plan. Equipment that does not pass inspection will be immediately removed from service, tagged as defective, and returned to main office for destruction.

The Personal Fall Protection Protective Equipment will be removed from service and destroyed if any of the following conditions apply:

- > The equipment has been subjected to a fall arrest and the fall arrest indicators are visible
- The manufacturer's labels are missing or illegible



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Page 2 of 3

- Any metallic components exhibit evidence of defects, damage or corrosion
- There is any evidence that a component has been altered or is functioning improperly
- There is any evidence of visual damage to any of the plastic or metal components or that they are missing
- > There is any evidence that the stitching has been cut, the thread has been pulled or is missing

Personal Fall Protection Protective Equipment will be stored in a dry location where it will not be exposed to excessive heat, direct sunlight or UV radiation, harmful fumes, or corrosive materials. The harness should be hung from the dorsal ring or packed loosely in a suitable storage container.

EMERGENCY PLAN AND RESCUE PROCEDURE:

Western Millcraft Inc. is responsible for the rescue of any employee, contractor, or sub-contractor who has fallen and is restrained and/or suspended by Personal Fall Protection Equipment whilst on Western Millcraft Inc. yard or facilities.

The following Rescue Procedure must be followed to rescue a worker whom has fallen, is restrained, and/or suspended by a Personal Fall Arrest System:

- Immediately notify rescue assistance by calling 911. Inform them if the fallen worker is conscious or not, appears to be injured or not, and that the fallen worker is secured with Personal Fall Protection Equipment
- > One person must remain with the fallen worker and all others will go to the muster point
- Initiate rescue from the ground up if possible by use of man lifts or forklift if the fallen worker can stand on it (if possible)
- Lower the fallen worker to the ground and provide first aid until rescue assistance arrives
- Ensure first aid precautions are taken regarding possible suspension trauma, neck, head, back injuries, or broken bones
- Western Millcraft Inc. will be responsible to transport the fallen worker to a medical facility unless they are taken by ambulance
- > Remove from service, all components of the Personal Fall Protection Equipment the fallen worker had on
- Western Millcraft Inc. will conduct a full investigation into the incident and notify any and all parties of interest

Anyone who violates Health, Safety, and Environmental rules will face disciplinary action. Any individuals who do not fulfill their safety responsibilities will become accountable for any problems their negligence creates and may be liable under the law.

Signed: Date: 1 OCTOBER, 2011

GREG CLARK
WESTERN MILLCRAFT INC.

WESTERN MILLERARE INC.

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Page 3 of 3

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FALL PROTECTION PLAN				
DESC	CRIBE WORK TO BE COMPLETED:			
ΕΛΙΙ	. HAZARDS TO BE PROTECTED AGAINST:			
FALL	THAZARDS TO BE FROTECTED AGAINST.			
FALL	PROTECTION SYSTEMS USED: (GUARDRAILS,	, TRAVEL RESTRAINTS, FALL AF	RREST, ETC):	
		VISUAL CHECKS		
		OK	FAULTY	N/A
1.	Safety Rope Inspected			
2.	Line Grabs			
3.	Horizontal Life Lines			
4.	Retractable Life Lines			
5.	Anchor Points			
6.	Carabineers			
7.	Guard Rails			
RESCUE PLAN (LADDER TRUCK, MAN BASKET, HIGH ANGLE RESCUE TEAM, AERIAL WORK PLATFORM, ETC):				
HAVE ALL WORKERS BEEN TRAINED IN THE SAFE USE OF FALL PROTECTION EQUIPMENT? Yes No				No
HAVE ALL AFFECTED WORKERS BEEN MADE AWARE OF THE FALL PROTECTION PLAN? Yes No				
WORKER'S NAMES				
PRINT SIGNATURE				
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SUPERVISORS SIGNATURE:

DATE:

The Information in this policy does not take precedence over the OH&S Act, Regulation, Codes, or applicable Government Legislation