

WESTERN MILLCRAFT INC. 12506 - 128 STREET

EDMONTON, AB, T5L 1C8

Effective Date: 1 OCTOBER, 2011

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QMS: Revision: 00

Revised by: JFK

QUALITY MANAGEMENT SYSTEM **QUALITY MANUAL** NON-CONFORMANCE

| PROJECT NAME: | | | | | | | NCR | NCR #: | | |
|-----------------------------------|------------|----------|--------------|------------|-------------------------|-------------|----------|--------|------------|--|
| DESIGNER/ENGINEER: | | | | | PROJECT MANAGER: | | | | | |
| DEPARTMENT RESPONSIBLE: | | | | | DATE: | | | | | |
| TYPE OF NON-CONFORMANCE: | | | | | | | | | | |
| VENDOR NC | DRAFTING | SALES NC | CONSTRUCTION | PURCHASING | | FAB SHOP NC | SHIPPING | REC'D | PAINT SHOP | |
| | NC | | NC | NC | | | NC | • | NC | |
| | | | | | | | | | | |
| NON-CONFORMANCE INFORMATION: | | | | | | | | | | |
| NC QUANTITY: PRODUCT DESCRIPTION: | | | | | VENDOR: | | | | | |
| NON-CONFORMANCE DESCRIPTION: | | | | | | | | | | |
| NON-CONFORMANCE DESCRIPTION. | | | | | | | | | | |
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| REPORTED BY: | | | | | | | | | | |
| NON-CONFORMANCE DISPOSITION: | | | | | | | | | | |
| REWORK AS IS | | | | | | SCRAP | | | | |
| REPAIR RETURN TO VENDOR | | | | | OTHER | | | | | |
| CUSTOMER REVIEW AND APPROVAL | | | | | | | | | | |
| ACTUAL DISPOSITION: | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| NON-CONFORMANCE EVALUATION: | | | | | | | | | | |
| CHECK FOR OTHER AFFECTED PRODUCT: | | | YES | YES NO | | | | | | |
| EFFECT ON FINAL PRODUCT QUALITY: | | | SIMPLE | | MINOR | | | MAJOR | | |
| CORRECTIVE & PREVENTIVE ACTIONS: | | | | | | | | | | |
| CORRECTIVE ACTION TAKEN | | | | | PREVENTIVE ACTION TAKEN | | | | | |
| REPORT NBR: | | | | | REPORT NBR: | | | | | |
| EXTRA COSTS ASSOCIATED WITH NCR: | | | | | | | | | | |
| MAN HOURS: | | | | | MATERIAL COST: | | | | | |
| CLOSED: | | | | | | | | | | |
| DEPARTMENT S | UPERVISOR: | | | 1.0 | DATE: | | | | | |
| ···· | | | | | | | | | | |
| QUALITY MANAGER: | | | | | DATE: | | | | | |
| | | | | | | | | | | |