

	WESTERN MILLCRAFT INC. 12506 – 128 STREET EDMONTON, AB, T5L 1C8	Effective Date: 1 OCTOBER, 2011	Revised by: JFK HSE: 1.2: 5.39: 8.33 Revision: 00
	OCCUPATIONAL HEALTH & SAFETY MANUAL COMPANY RULES AND REGULATIONS ENVIRONMENT PROGRAM	Page 1 of 1	

ENVIRONMENTAL PROGRAM:

Western Millcraft Inc. is committed to design, implement, and provide a collaborative Environmental Management Program. This program will protect not only all employees, contractors, sub-contractors, and the public, but also the Environment by minimizing the negative impact we may create, identifying sensitive areas, storage of chemicals, spill containment, procedures for disposal of waste products and by-products, and reporting requirements.

Western Millcraft Inc. will:

- Ensure that all environmental hazards are identified, assessed and managed through reviews
- Make a goal of preventing incidents, controlling emissions and wastes and designing, operating and maintaining procedures, equipment and facilities to this end
- Integrate all environmental considerations in business planning, facilities design, product design, R & D, operating practices and training programs
- Respond quickly and effectively to incidents resulting from operations, cooperating at all times with the industry organizations and authorized government agencies
- Encourage all employees, contractors, sub-contractors, and suppliers to increase their awareness of environmental issues and take responsibility for environmental protection

Western Millcraft Inc. will show its commitment to Waste Management by incorporating the Four R's into daily workplace practices, which will ultimately decrease the strain on the Environment.

The following are the Four R's:

REDUCE:

- Use bulk purchasing to reduce the amount of excess packaging
- Use propane-powered vehicles to reduce hazardous emissions
- Carefully plan worksite layout and organization; e.g., location of waste containers, housekeeping, spill containment
- Keep equipment properly maintained to help reduce exhaust emissions

RE-USE:

- Reuse air filters after they are cleaned, if possible
- Store wooden pallets and then have them picked up for redistribution, or for further use

RECYCLE:

- Recycle used oil and scrap metal, bricks, lumber, etc
- Buy recycled paper, envelopes, and other items
- Purchase products that are less hazardous or contain recycled materials

RECOVER:

- Recovery involves reclaiming of materials and/or energy from the waste stream, including composting
- Recovering energy is considered the least favorable in the hierarchy of waste reduction options

It is not always viable to reduce, reuse, recycle, or recover, and some waste will always be produced, even though substantial reductions are possible.

The Information in this policy does not take precedence over the OH&S Act, Regulation, Codes, or applicable Government Legislation

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