



WESTERN MILLCRAFT INC.

12506 – 128 STREET
EDMONTON, AB, T5L 1C8

Effective Date:
1 OCTOBER, 2011

Revised by: JFK

HSE:
Revision: 00

**QUALITY MANAGEMENT SYSTEM
QUALITY MANUAL
COATING REPORT**

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Client/Owner:				Job # :				
Project Name:				Contract/PO:				
Scope of Work:				Inspector:				
DATE:		INTERNAL:		COAT #	1	2	3	4
TIME:		EXTERNAL:			5	6	7	8

AMBIENT CONDITIONS

CONDITION		TIME	TIME	TIME	TIME	TIME	TIME
		6:00 AM	8:00 AM	10:00 AM	12:00 PM	2:00 PM	4:00 PM
Air Temperature	C						
Relative Humidity	%						
Steel Temperature	C						
Dew Point:	C						

EQUIPMENT USED FOR APPLICATION

AIRLESS BRUSH ROLLER OTHER:

PRIMER COAT

Type of Coating:		Color:	
Base:		Batch#	
Catalyst:		Batch#	
Thinners:		Batch#	

FINISH COAT

Type of Coating:		Color:	
Base:		Batch#	
Catalyst:		Batch#	
Thinners:		Batch#	

INSPECTION

VISUAL INSPECTION:	COATING DEFECTS	REPAIRS REQUIRED	REPAIRS ACCEPTED
<input type="checkbox"/> YES <input type="checkbox"/> NO	<input type="checkbox"/> YES <input type="checkbox"/> NO	<input type="checkbox"/> YES <input type="checkbox"/> NO	<input type="checkbox"/> YES <input type="checkbox"/> NO

DRY FILM THICKNESS

EQUIPMENT	LOCATION	HIGH
	AVERAGE	LOW

SIGNED OFF:
 WESTERN MILLCRAFT INC. QC MANAGER: _____
 DATE: _____
 CUSTOMER INSPECTOR: _____
 DATE: _____